



Instructions for Polishing Fournier Forming Heads

You will need:

- Variable Speed Buffer/Polisher or DA
- A Vise
- Soft pad sanding discs

Steps:

1. Using a “medium” pad and 36 grit paper, grind the head at high RPM to take out the heavy cast texture.
2. Switch to a “soft” pad and 60 grit paper to remove grinding marks from step 1. Smooth to a useable finish.
3. Although the forming head is now useable, you may choose to select a series of finer grit papers and reduce speed to continue polishing the head. Performance of the forming head will not change.
4. Protect your bare steel with a light oil or WD40.

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